

LEISTER

The suitable welding shoe for every application

WELDPLAST S1

Seam geometries



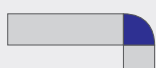
Fillet weld seam



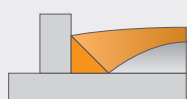
V-seam / X-seam



Overlap seam



Corner outside seam



Corner seam



WELDPLAST S1

Leister External Air System (EA)

Naming on the basis of ex K-5/6 EA:

K: Shape of seam | 5/6: Material thickness | EA: External air system



K-5/6 EA
Fillet weld, 5/6 mm
Article No.: 149.402



K-8/10 EA
Fillet weld, 8/10 mm
Article No.: 148.627



K-12 EA
Fillet weld, 12 mm
Article No.: 149.401



K-5/6 EA
Fillet weld, 5/6 mm
Article No.: 146.235



K-8/10 EA
Fillet weld, 8/10 mm
Article No.: 146.236



K-12 EA
Fillet weld, 12 mm
Artikel-Nr.: 146.252



V-3/4 EA
V-seam, 3/4 mm
Article No.: 149.388



V-5/6 EA
V-seam, 5/6 mm
Article No.: 149.383



V-8/10 EA
V-seam, 8/10 mm
Article No.: 149.385



V-12 EA
V-seam, 12 mm
Article No.: 146.243



V-15 EA
V-seam, 15 mm
Article No.: 146.244



Top hot-air guide
Article No.: 149.600



UBL-25 EA
Overlap seam, 25 mm
Article No.: 146.241



CO-8 EA
Corner outside, 8 mm
Article No.: 146.642



CO-10 EA
Corner outside, 10 mm
Article No.: 146.644



CL-14 EA
Corner seam, Ø 14 mm
Article No.: 149.364



Blank
Article No.: 149.430



Hot-air tube,
position 6h Ø 14 mm
Article No.: 149.456



Hot-air tube,
position 6h Ø 16 mm
Article No.: 149.461



Hot-air tube, position 9h/3h
Ø 14 mm (standard)
Article No.: 149.467



Hot-air tube,
position 9h/3h Ø 16 mm
Article No.: 149.469



Air nozzle set Ø 14 mm
(standard)
Article No.: 154.107



Air nozzle set Ø 16 mm
Article No.: 154.106



Nozzle extension
Article No.: 152.720



Angled adapter **90°**
Article No.: 153.236



Angled adapter **45°**
Article No.: 153.143



Pre-heat reflector
Article No.: 136.231



Insulation sleeve for S1 / S2
Article No.: 154.002



Tool rest for WELDPLAST S1
Article No.: 148.923