



**Instruction manual
Bitumen-Kit UNIROOF AT/ST
80 mm nozzle
Art. 156.446**

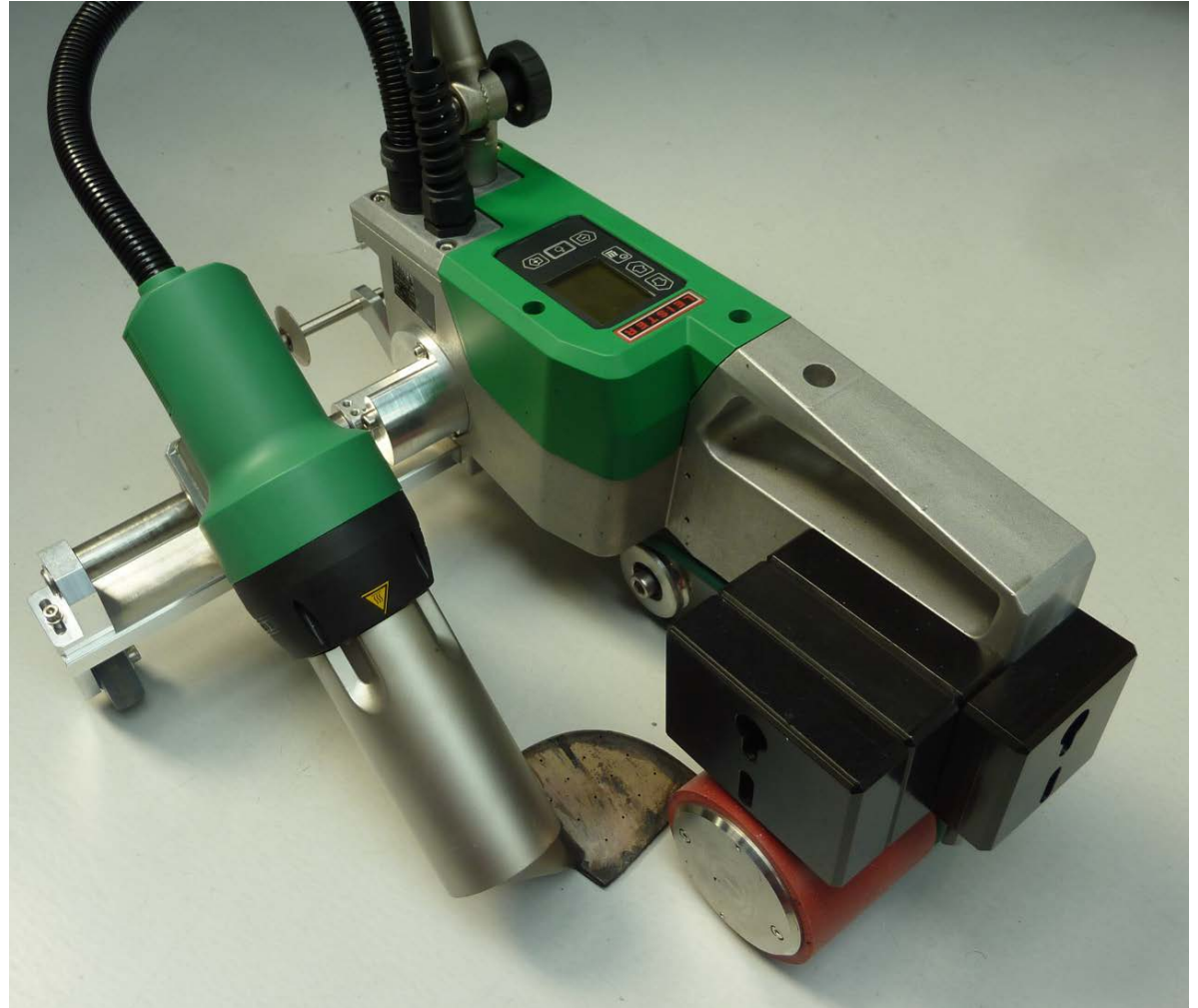
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We know how.

Bitumen-Kit UNIROOF AT/ST 80mm nozzle

Assembled on standard machine



Bitumen-Kit UNIROOF AT/ST 80mm nozzle

Parts and tools for assembling



Screw driver No. 4
Hexagon socket screw key
No. 2,5 / 3 / 4 / 5

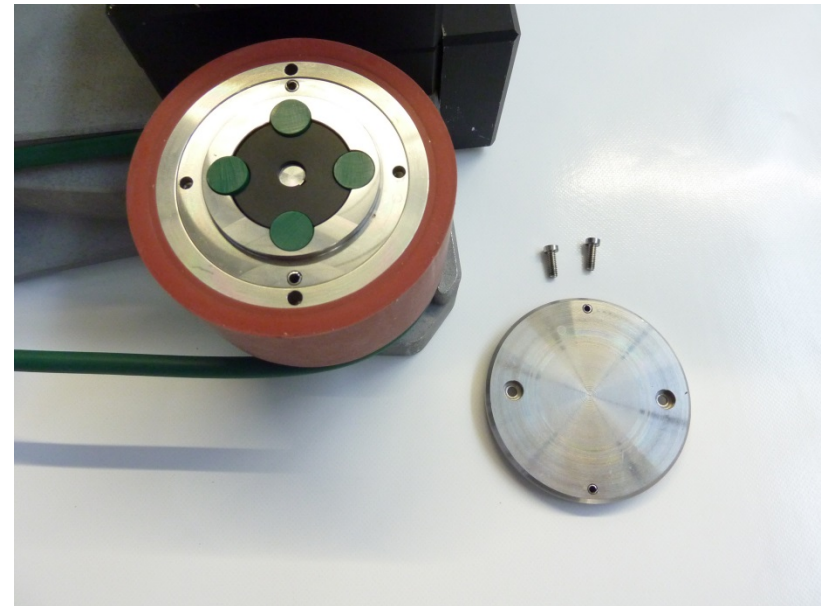
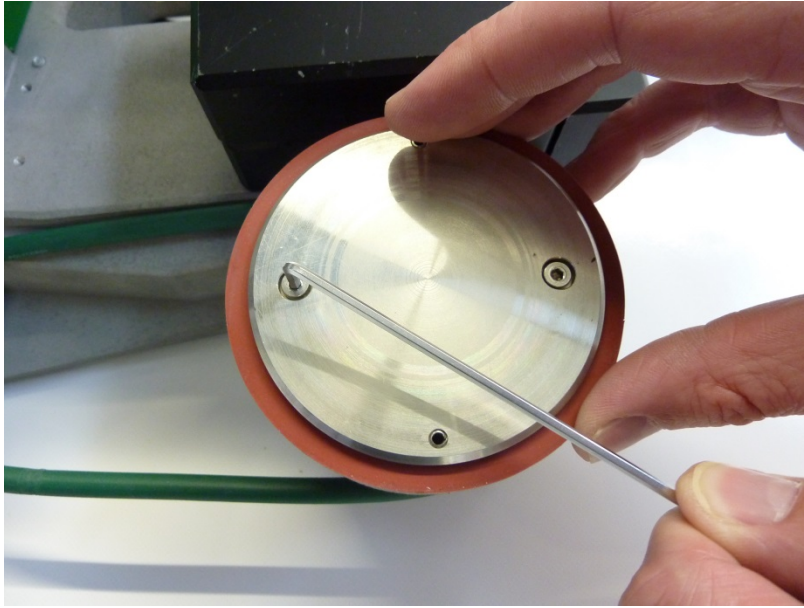
Bitumen-Kit UNIROOF AT/ST 80mm nozzle

Standard machine UNIROOF AT/ST 40mm

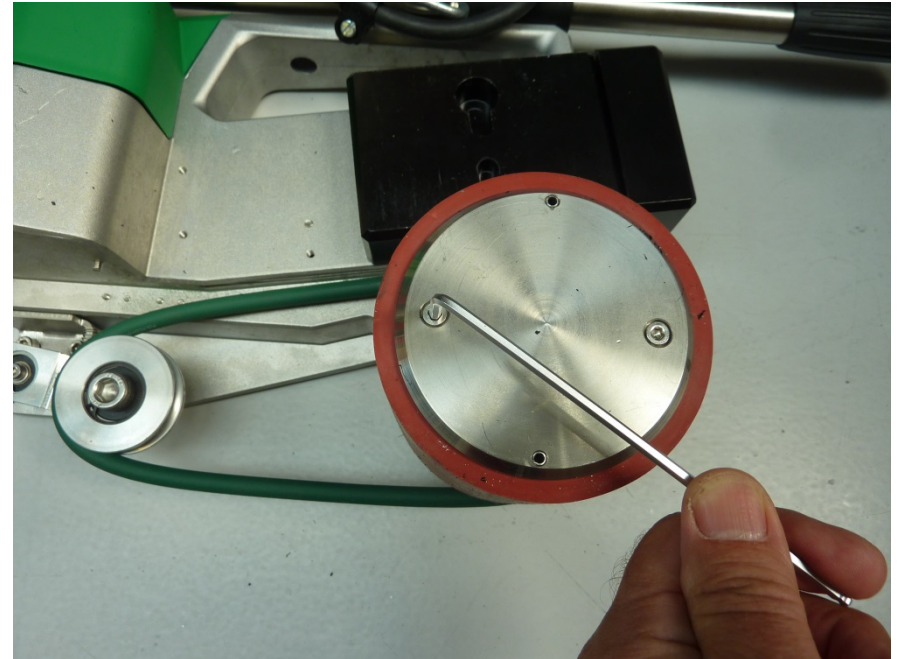
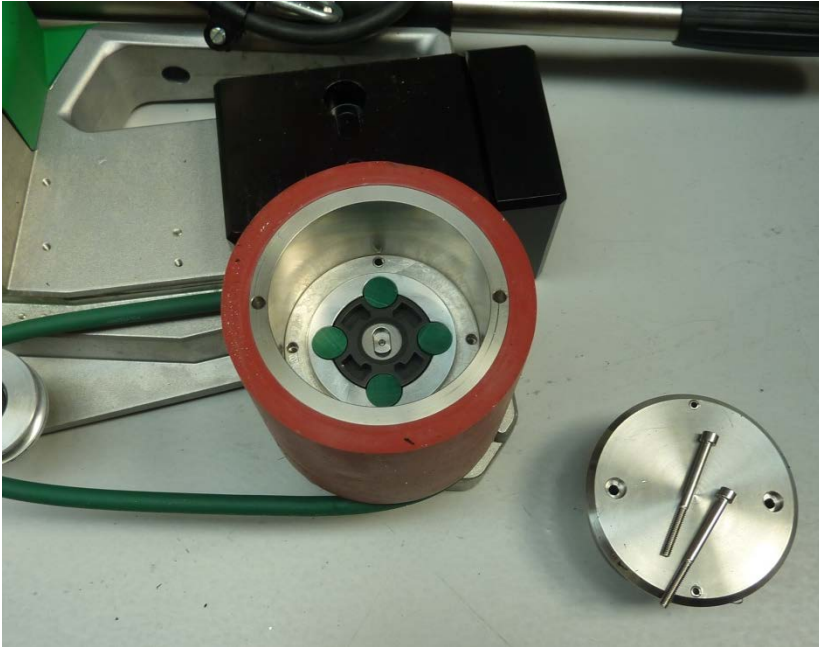


Step 1:

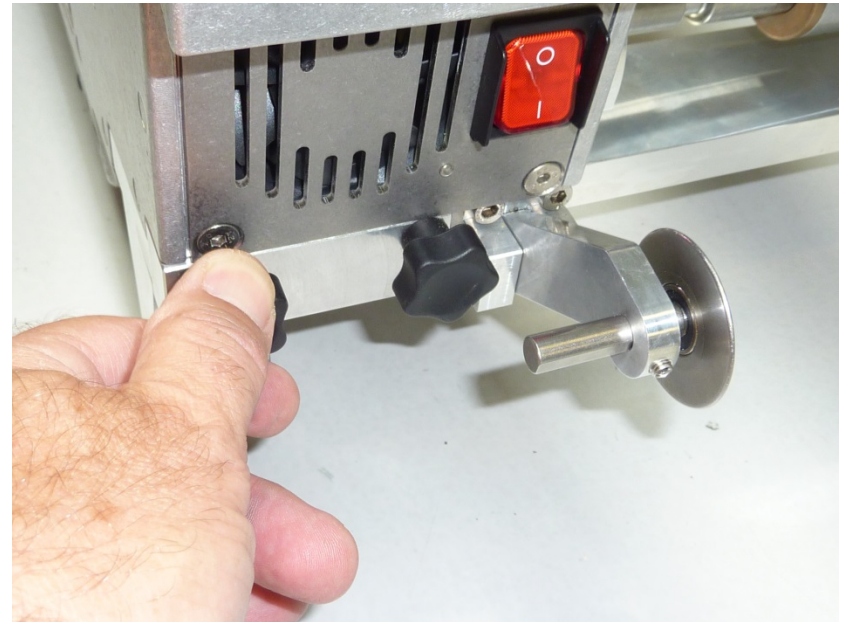
Dismounting pressure roller



Step 2: Install 80mm pressure roller

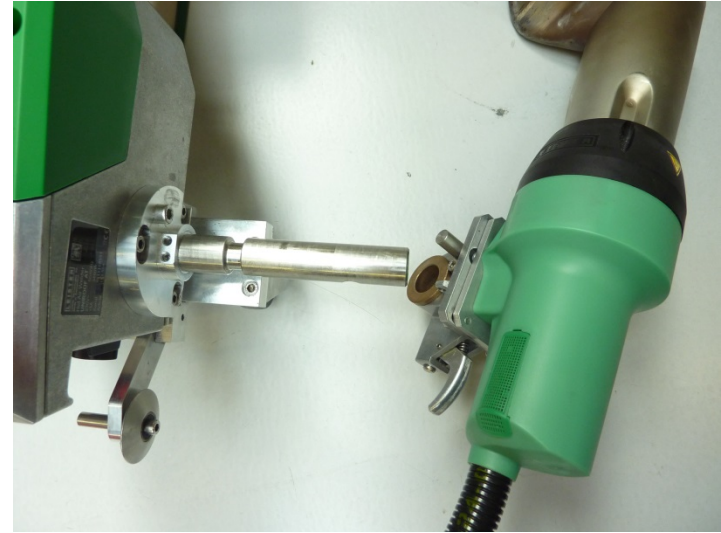


Step 3: Exchange sliding axle

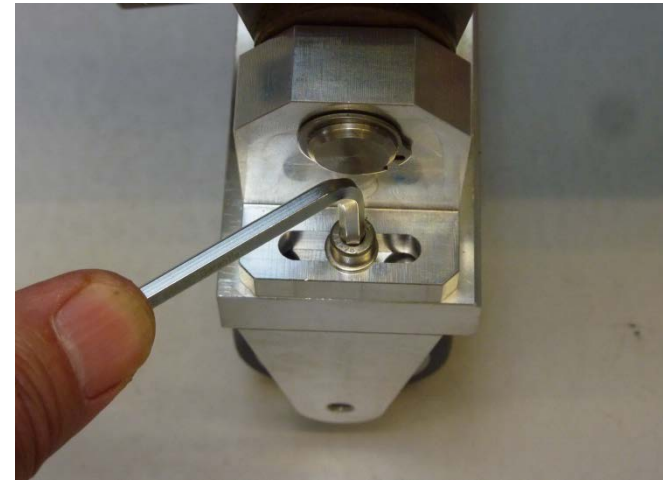


Step 4:

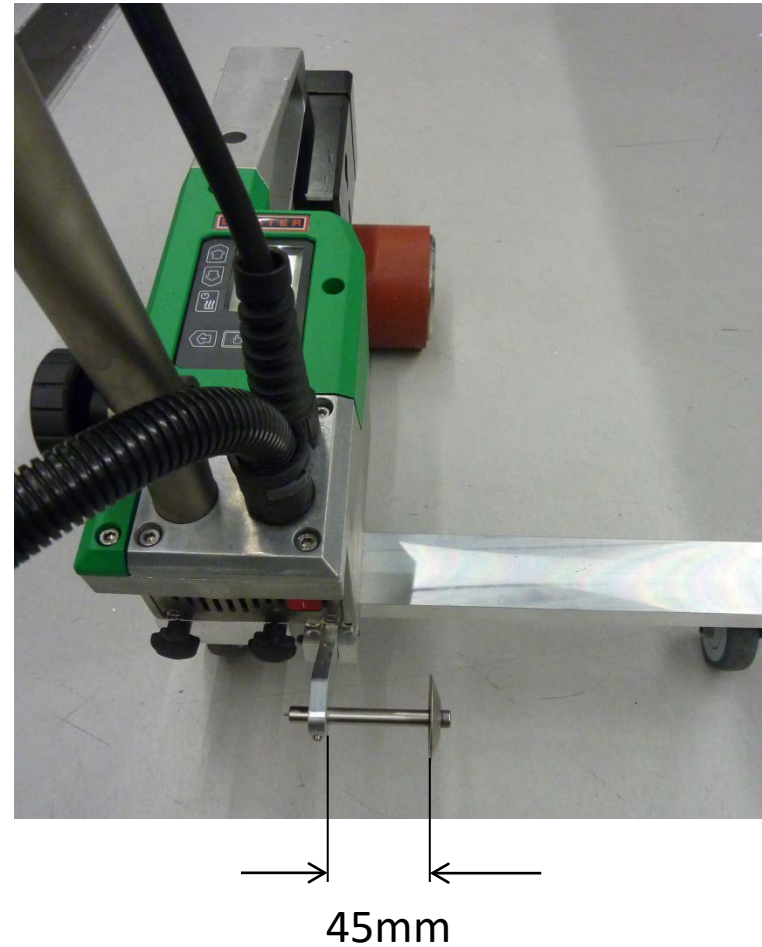
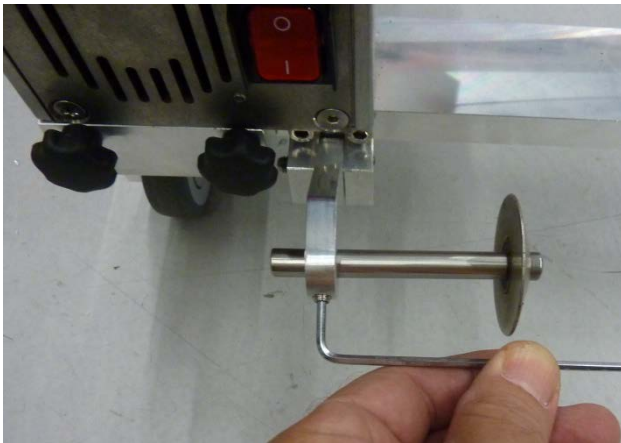
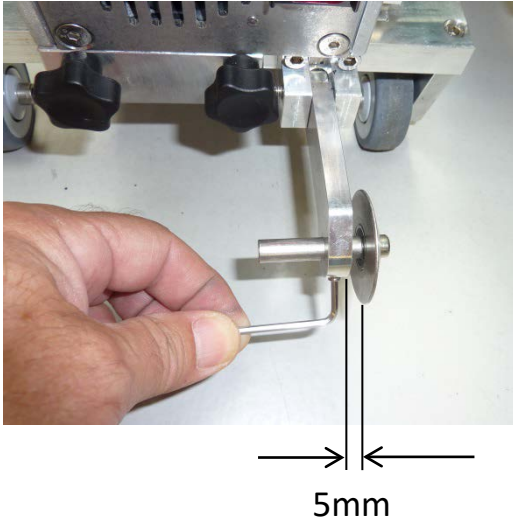
Dismounting flange and shaft complete



Step 5: Mounting flange and shaft complete

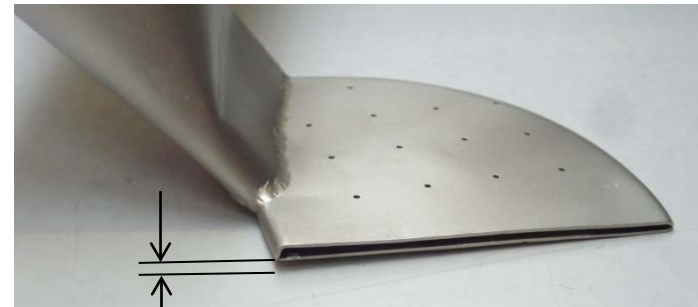


Step 6: Exchange pointer axle



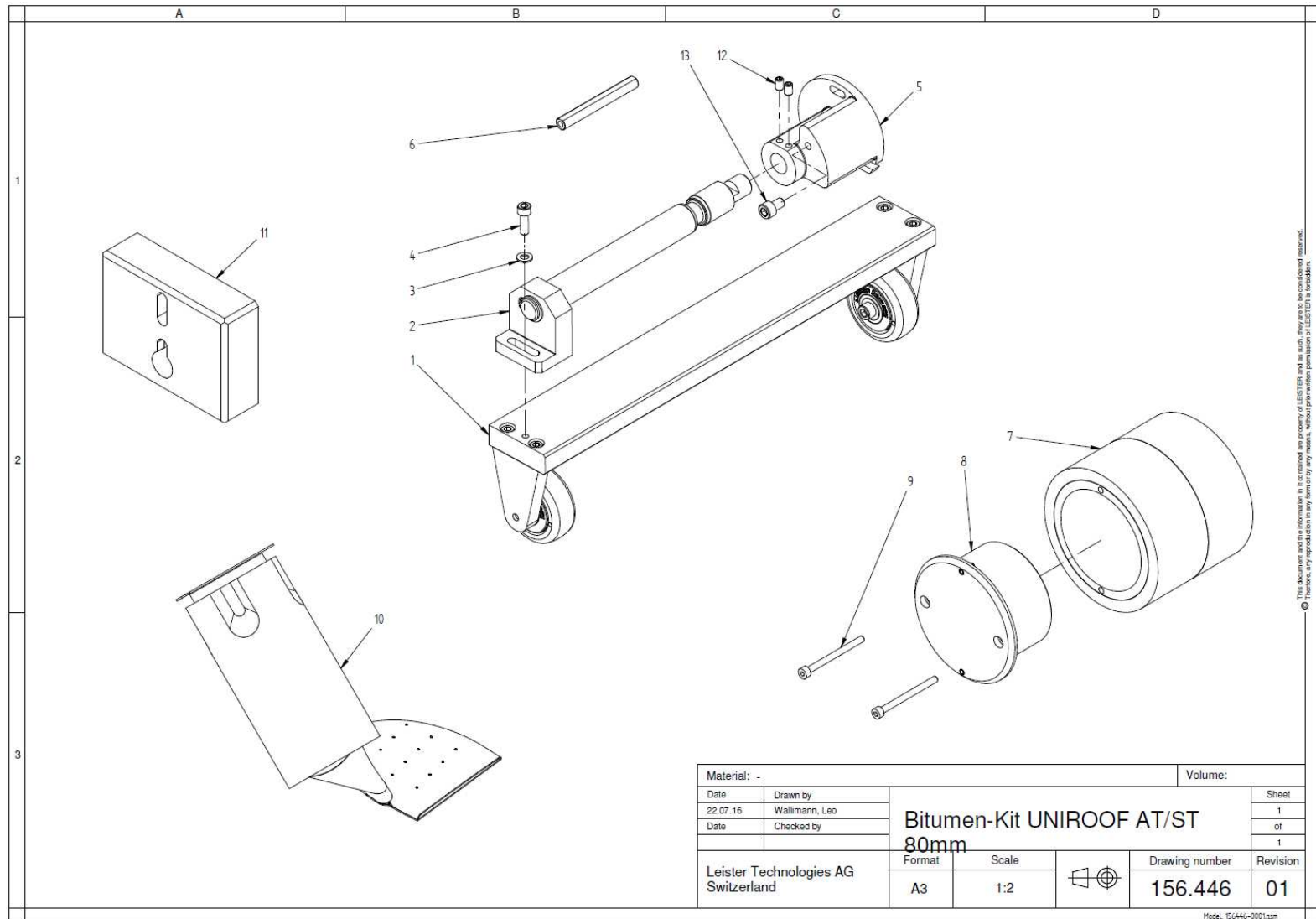
Step 7:

Exchange overlap welding nozzle with 80mm nozzle



ca. 1,5mm

Assembly drawing:



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Part list

Pos.	Menge	Art. Nr.	Bezeichnung
1	1	157.168	Sliding axle 350mm with roller
2	1	157.223	Shaft complete
3	1	100.123	Washer M5 5.3/10/1
4	1	100.424	Hex socket cap screw M5 x 16
5	1	157.156	Flange
6	1	157.160	Pointer axle
7	1	157.176	Intermediate ring complete
8	1	157.221	Cover plate complete
9	2	120.908	Hex socket cap screw M4 x 50
10	1	157.180	Overlap welding nozzle
11	1	152.741	Supplementary weight 2 kg
12	2	121.619	Set screw M5 x 8
13	1	121.013	Hex socket cap screw M6 x 10



Your authorized Service Centre is:

A large, empty rectangular box with a thin black border, intended for the user to write the name and address of their authorized Leister service centre.

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